



**INTERIOR ROOMS STEEL DOOR
TECHNICAL FEATURES**

Construction

Airport

Villa

Hotel

Shopping Mall

Stade Tender



Health

Industrial

Residence

Night Club

Expo

Restaurant

Home



COMPANY INFORMATION

COMPANY NAME	BAKIRCILAR ÇELİK KAPI ALÜ.MOB.MAD.MER.İNŞ.TİC.ve SAN.LTD.ŞTİ
ESTABLISHMENT	12/08/1999
TEL/FAX	+ 90 (242) 424 83 27
WEB SITE	www.falezcelikkapi.com
TAX ID/ NO	1320567825
MERSİS NO	0132056782500010
ADRESS	Odabaşı Mh.9681 Sk.No:11 Kepez /ANTALYA
COMPANY TYPE	LİMİTED ŞİRKET
MANAGEMENT	Osman ÖZDEMİR / Mehmet ÖZDEMİR

ACTIVITY AREAS

STEEL DOORS
FIRE-PROOF DOORS
TECHNICAL DOORS
STEEL INTERIOR DOORS
SHAFT PROOF DOORS

MANAGEMENT

Dursun ÖZDEMİR
Osman ÖZDEMİR
Mehmet ÖZDEMİR

BRANDS

FALEZ ÇELİK KAPI / GRANDDOOR



CERTIFICATES



T.C.
TÜRK PATENT ENSTİTÜSÜ

MARKA YENİLEME BELGESİ

Marka No : 2004 46474 - Ticaret

FALEZ

Marka Sahibi : BAKIRCILAR ÇELİK KAPI ALÜMİNYUM MOBİLYA
MADENCİLİK MERMER İNŞAAT TİCARET VE SANAYİ
LİMİTED ŞİRKETİ
TÜRKİYE CUMHURİYETİ
Döşemealtı Odabaşı Köyü ANTALYA

Emtiası : 06 , 20
İlişiktir.

İş bu Marka ilk defa 31/03/2004 tarihinde tescil edilmiş olup, 556 Sayılı Markaların Korunması Hakkında Kanun Hükmünde Kararnamenin 40. Maddesi gereğince 31/03/2014 tarihinden itibaren ON YIL süreyle yenilenmiştir.


Elif B. AKIN
Enstitü Başkanı a.
Markalar Dairesi Başkanı
Hürriyet ÖZDEMİR
Şube Müdürü

TÜRK PATENT [●] ENSTİTÜSÜ



T.C.
TÜRK PATENT ENSTİTÜSÜ

MARKA TESCİL BELGESİ

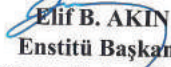
Marka No : 2013 37789 - Ticaret



Marka Sahibi :BAKIRCILAR ÇELİK KAPI ALÜMİNYUM
MOBİLYA MADENCİLİK MERMER İNŞAAT
TİCARET VE SANAYİ LİMİTED ŞİRKETİ
TÜRKİYE CUMHURİYETİ
Döşemealtı Odabaşı Köyü ANTALYA
Emtiası : 06
İlişiktir.

Markaların Korunması Hakkında 556 Sayılı Kanun Hükmünde
Kararnameye göre 24/04/2013 tarihinden itibaren ON YIL müddetle
04/06/2014 tarihinde tescil edilmiştir.




Elif B. AKIN
Enstitü Başkanı a.
Markalar Dairesi Başkanı

TÜRK PATENT [] ENSTİTÜSÜ

S E R T İ F İ K A

Bu Sertifika,

**BAKIRCILAR ÇELİK KAPI ALÜMİNYUM MOBİLYA
MADENCİLİK MERMER İNŞAAT TİCARET VE SANAYİ LTD.
ŞTİ.**

ODABAŞI MAH. 9681 SK. NO:11 KEPEZ / ANTALYA / TÜRKİYE

ÇELİK KAPI İMALATI VE SATIŞI

kapsamında

TS EN ISO 9001:2015

Uluslar arası kalite sistem standardına uygun bir Kalite Yönetim Sistemi kurmuş ve yönetmektedir.

Belge No : KYS-021917
Yayın Tarihi : 13.04.2017
Revizyon No : 02
Revizyon Tarihi : 05.06.2018
Geçerlilik Tarihi : 12.04.2019
Belge Periyodu : 3 YIL

Bu sertifika yukarıda adı geçen firma, adres(ler) ve kapsam için tescil edilmiştir. Benart Uluslararası Teknik Kontrol ve Belgelendirme Ltd. Şti. ile yapılan sistem belgelendirme hizmet sözleşmesinin şartlarına uygun olarak verilmiştir. Bu sertifikanın geçerliliği www.benart.com.tr adresinde Belge Sorgulama bölümünden veya TÜRKAK Belge Doğrulama Sistemi, TÜRKAK BDS No ile <https://tbd.s.turkak.org.tr> adresinden sorgulama yapılabilir. Bu belge, kuruluşun BENART Belgelendirme Kurallarına uyması ve yılda en az bir defa yapılacak olan gözetim denetimlerinde başarılı olması durumunda yayın tarihinden itibaren 3 yıl geçerlidir.





S E R T İ F İ K A

Bu Sertifika,

**BAKIRCILAR ÇELİK KAPI ALÜMİNYUM MOBİLYA
MADENCİLİK MERMER İNŞAAT TİCARET VE SANAYİ LTD.
ŞTİ.**

ODABAŞI MAH. 9681 SK. NO:11 KEPEZ / ANTALYA / TÜRKİYE

ÇELİK KAPI İMALATI VE SATIŞI

kapsamında

TS ISO 10002:2015

**Uluslar arası kalite sistem standardına uygun bir Müşteri Memnuniyeti Yönetim
Sistemi kurmuş ve yönetmektedir.**

Belge No : K.Y.M.M-111
Yayın Tarihi : 13.04.2017
Revizyon No : 01
Revizyon Tarihi : 12.04.2018
Geçerlilik Tarihi : 12.04.2019
Belge Periyodu : 3 YIL

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Adres : Alinteri Bulvarı Gül B6 Kooperatifliği 151. Sokak No:1/66 Ostim Yenimahalle/ANKARA-TÜRKİYE
Tel: 0 312 442 40 35 Faks: 0 312 442 40 32
www.benart.com.tr - info@benart.com.tr



Standards Organisation of Nigeria Conformity Assessment Programme Product Certificate (Registered)				
This document is not and does not substitute in any respect the SONCAP Certificate required for Customs Declaration		PC(R) No.: R-1605/01845/2 Issuance Date: 31.05.2016 Expiry Date of Certificate: 27.05.2017 Page: 1 / 2 Version: 2		
Beneficiary: BAKIRCILAR CELIK KAP ALM. MOB. TIC. TIC. VE SAN. LTD. STI. Address: ORGANIZE SANAYI YOLU BOLGESI DOSEMEALTI ODABASI KOYU Antalya - Turkey Phone No.: 902424248327 E-mail : info@falezcelikkapi.com Fax No.: 902424248329				
Importer's Details		TIN No:	RC/BN No:	
Item No.	HS Code	Product Description	Country of Origin	Standard Reference
1	730830	V-12 GALVANIZED AND NON-GALVANIZED IRON & STEEL PRODUCTS INCL STAINLESS STEEL PRODUCTS, FALEZ CELIK KAPI, STEEL LAMINATED, ENTRANCE DOORS AND WOODEN SURFACE STEEL DOORS AND GLASS TOPPED STEEL DOORS	Turkey	EN 1627:1999
2	730830	V-12 GALVANIZED AND NON-GALVANIZED IRON & STEEL PRODUCTS INCL STAINLESS STEEL PRODUCTS, GRAND DOOR, STEEL LAMINATED, ENTRANCE DOORS AND WOODEN SURFACE STEEL DOORS AND GLASS TOPPED STEEL DOORS	Turkey	EN 1627:1999
Remarks: PRODUCTS ARE SUPPORTED WITH NON SGS TEST REPORT AND ISO 9001 CERTIFICATE.				


SONCAP CERTIFICATE


СИСТЕМА СЕРТИФИКАЦИИ ГОСТ Р
ФЕДЕРАЛЬНОЕ АГЕНТСТВО ПО ТЕХНИЧЕСКОМУ РЕГУЛИРОВАНИЮ И МЕТРОЛОГИИ



СЕРТИФИКАТ СООТВЕТСТВИЯ

№ РОСС TR.AG35.H03374

Срок действия с 31.05.2017

по 30.05.2020

№ 0065042

ОРГАН ПО СЕРТИФИКАЦИИ продукции Общество с ограниченной ответственностью "Центр Сертификации "СертПромТест". Место нахождения: 117292, Российская Федерация, город Москва, улица Профсоюзная, дом 26/44, Помещение II, комната 1. Фактический адрес: 115114, Российская Федерация, город Москва, улица Летниковская, дом 10, строение 2. Телефон: +74993462085, факс: +74993462085, Адрес электронной почты: info@sertpromtest.ru. Аттестат аккредитации № РОСС RU.0001.11AG35

ПРОДУКЦИЯ Дверь входная стальная торговых марок FALEZ CELIK KAPI, GRANDDOOR, TRIGARD-3GUARD
Серийный выпуск

код ОК
034-2014 (КПЕС 2008)
25.12.10.000

СООТВЕТСТВУЕТ ТРЕБОВАНИЯМ НОРМАТИВНЫХ ДОКУМЕНТОВ
ГОСТ 31173-2003

код ТН ВЭД
7308 30 000 0

ИЗГОТОВИТЕЛЬ "BAKIRCILAR CELIK KAPI ALUMINYUM MOBILYA MADENCILIK MERMER INSAAT TICARET VE SANAYI LIMITED SIRKETI."
Адрес: ORGANIZE SANAYI YOLU, ODABASI KOYU, 9681 SOK. NO:11 DOSEMEALTI / ANTALYA, ТУРЦИЯ


СЕРТИФИКАТ ВЫДАН "BAKIRCILAR CELIK KAPI ALUMINYUM MOBILYA MADENCILIK MERMER INSAAT TICARET VE SANAYI LIMITED SIRKETI."
Адрес: ORGANIZE SANAYI YOLU, ODABASI KOYU, 9681 SOK. NO:11 DOSEMEALTI / ANTALYA, ТУРЦИЯ
Телефон: +90 242 2428327, Факс: +90 242 4242329

НА ОСНОВАНИИ протокола испытаний № 504-05/10-СТ от 30.05.2017 года, выданного испытательной лабораторией «Серт-Тест» Общества с ограниченной ответственностью «Серт и Ко», регистрационный № РОСС RU.04ИДЮ0.002.

ДОПОЛНИТЕЛЬНАЯ ИНФОРМАЦИЯ Схема сертификации: 3.



Руководитель органа


подпись

Я.А. Бородина

инициалы, фамилия

Эксперт


подпись

Н.А. Пенский

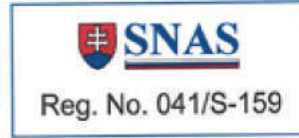
инициалы, фамилия

Сертификат не применяется при обязательной сертификации

TEST REPORT FIRES-FR-069-12-AUNE

Single leaf steel door





TEST REPORT

FIRES-FR-069-12-AUNE

eTested property: Fire resistance
Test method: EN 1634-1:2001
Date of issue: 10. 05. 2012

Name of the product: Single leaf steel door

Manufacturer: Bakırcılar Çelikkapı Alü. Mob. Mad. Mer. İnş. Tic. ve San. LTD. ŞTİ
Organize Sanayi Bölgesi Döşemealtı Odabaşı Köyü Antalya, Turkey
Sponsor: Standart BM Trada Belgelendirme A.Ş. / İçerenköy Mah. Çayır Yolu
Sok. Ay Plaza No:2 Kat:5 Kadıköy, 34752 İstanbul, Turkey

Task No.: PR-12-0081
Specimen received: 21. 03. 2012
Date of the test: 11. 04. 2012

Technician responsible for the technical side of this report: Bc. Dávid Šubert

Number of pages: 22
Test reports: 5
Copy No.: 4

Distribution list:

- Copy No. 1 FIRES, s. r. o., Osloboditeľov 282, 059 35 Batizovce, Slovak Republic
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Organize Sanayi Bölgesi Döşemealtı Odabaşı Köyü Antalya, Turkey

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Time [min:s]	Face of specimen	Observation
60:00	NS	no further significant visible change;
90:00	NS	no further significant visible change;
120:00	NS	no further significant visible change;
121:35		Termination of the test.

ES exposed face of specimen
 NS unexposed face of specimen

6. CLOSING

Evaluation of the test:

Performance criterion	Time till the performance criterion is achieved
integrity – sustained flaming	121 minutes no failure
integrity – gap gauges \varnothing 6 mm and \varnothing 25 mm	121 minutes no failure
integrity – cotton pad	121 minutes no failure
insulation – average temperature (140 K)	11 minutes
insulation – maximal temperature (180 K)	6 minutes
insulation – maximal temperature (supplementary procedure) (180 K)	6 minutes
radiation 15 kW.m ⁻²	121 minutes no failure
insulation – maximal temperature – door frame (180 K / 360 K)	15 minutes / 65 minutes

The fire test was discontinued in 122nd minute of the test at request of the sponsor.

FIRES-FR-069-12-AUNE



PHOTOS TAKEN DURING THE TEST



Unexposed specimen face
before the test commencement



1st minute of the test

FIRES-FR-069-12-AUNE



PHOTOS TAKEN DURING THE TEST



121st minute of the test



Unexposed specimen face after the test termination.



DOOR MANUFACTURING TECHNIQUE

DOOR MANUFACTURING TECHNIQUE

Summary :

Steel room door leaf, 40x20 steel profiles are cut and corner welded to form a skeleton construction, pvc laminated galvanized 2 plate steel plates preparation. joining of profiles with welded construction. Filling with polyurethane which is injected with liquid to provide hardness, gluing, heat, sound insulation of the wings and profile frames and monoblock integrity of the door, and then quenched in 45 density rigid presses in 300 ton press. Finally, the profile and plate steel surfaces are covered by the joining details at the corners, with the purpose of replacing the elements with special aluminum profiles for the closure of 4 sides.

The steel room door frame is made of galvanized steel. drilling the holes and making the bends and the wing of the door into a suitable frame profile. With 45 degree cuts, the steel profiles are combined with the sub-gas welding. Finishing of a door frame by painting with electrostatic paint after all cages have been made.

The finished leaf and casing are assembled, quality controlled and packaged to make finished product.

Usage Area:

Technically, it is designed for doors, hotels, public institutions, residential and public buildings that can be used both on the interior and exterior side.

TECHNICAL FEATURES

General information;

A-We use galvanized and monolithic plate steel in our doors.

This is an important detail and provides the best adhesion and adhesion in lamination, polyurethane and paint applications (such as cleaning of DKP and black steel sheet surface, oily and corrosion) which will be done on galvanized steel material.

It also prevents corrosion of steel in weather conditions over time. The basic rule of steel, protecting from corrosion, is to coat it with another metal, zinc.

When the steel is covered with molten zinc, the zinc covers the surface of the steel after the formed chemical reaction. Zinc does not just stick to the surface of the steel like paint, but later becomes a piece of steel.

For this reason, it is used in shipbuilding, automotive sector and construction sector.

B-We use Polyurethane as the inner filling of the door.

In our door; we inject our Polyurethane Casting fluid, which is our special chemical formulation, with our 300 ton press machine and 45 density in our leaf with our high-pressure automatic centrifugal casting system.

Because of the advantages we will discuss below, and unlike many interior filling materials (izocam, stone wool, paper honeycomb and foam), the door monoblock is an integral part. We provide 30-40 tons of strength on the door surface. In addition, corrosion of steel material from inside is prevented and we provide high sound insulation.

Rigid Polyurethane Foam Interior Door Padding Superiorities:

1-has a smooth foam Polyurethane structure.90% of the cell structure-95 is closed.This tutuculuğunun to be perfect, so the heat of polyurethane in the world ensures the best insulator known.Coefficient of thermal conductivity minimum foam. ($\lambda = 0.0023$ Watt/Kh).It also provides sound insulation up to 50 decibels and Polyurethanes.

2-Polyurethanes has good adhesion. Adheres to almost any surface applied.Polyurethanes have high dimensional stability-30 to 80 ° c no .. expansion as not allocated from the surface show snaps.3-Polyurethanes is a long-lasting insulation materials.Conductivity values $\lambda = 0,0025$ – rises to the value of 0.0027 Watts/Hr 4-Polyurethanes does not produce bacteria, decay, stench, hygienic property on contemporary and technological products.In this sense, these products are eco-friendly products. These reasons in the automotive industry, mainly in transport, refrigeration, insulation, furniture, electronics, industrial parts manufacturing, shoe soles and health sector (bio compatible) used in sectors such as preferred.

C-Surface coating and protection

Surface coating and protection Directly on steel making wood and Pvc material special Lamination.We offer wood view without using the material. Many of the latest in our series (Hg, Silver, vintage and Monoblok-series) for special lamination band wooden view special PVC coating is laminated.

Just using the Polyurethane coating, Nordson system Cliffs made steel door in special steel with high value over lamination in adhesion, adhesion and gaining an extra strength across the shallow scratches.Also the wood without wood view, exposed to outside weather conditions on the application areas, the only available product for many years without problems.

Nordson Polyurethane Coating and paint any kind of lamination Other Apps Superiorities

1-Are Especially porous structure of Laminated MDF and Wood application conducted the difference, pasted, can't get wet due to the fact that the coating material made from steel and snaps the overlay on the surface.

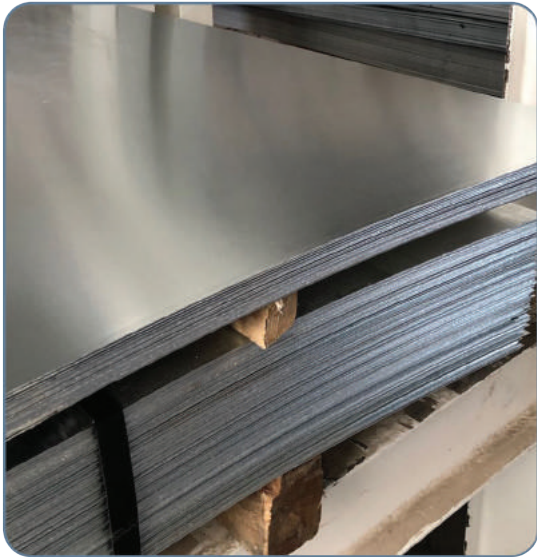
2-MDF, and other such materials react with heat coatings made night gluing again in reaction to heat is different.Degradation, blistering and, while there was also reaction from Nordson Pu lamina syonun get up, not over heat exchange of the ash problem arises.

For this reason, white goods, exterior aluminum, PVC joinery Industries such as this technique is preferred.

D-Leaf we use all around the aluminum profiles are anodized; Aluminum profile is your own custom design our profiles to rivet or screw hidden under the standards does not change an aesthetic appearance.



Casing Manufacturing Process



0,5 - 2 mm Galvanized Steel Sheet



Guillotine Shears



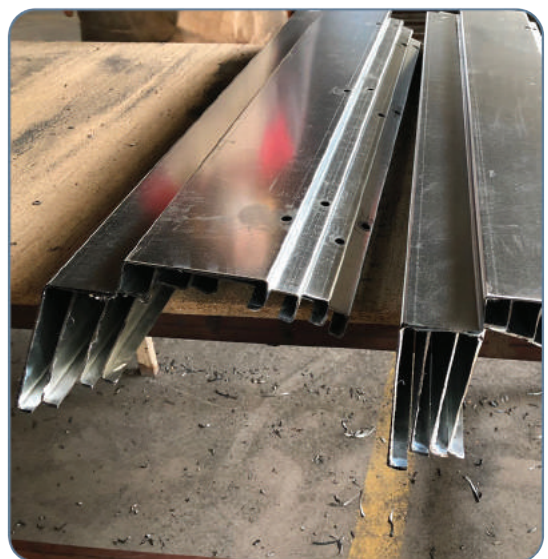
Durma TP9 07 Serie Leaf CNC Punch



CNC Apkant 200 Ton



Corner 45° Cutting



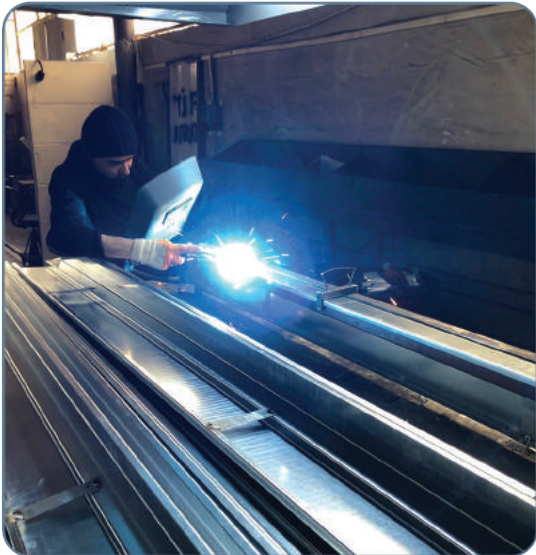
Frame Detail



Corner 45° Argon welding Detail



Corner 45° Welding



Steel Re-enforcement



United Ready Cases



Electrostatic Powder Paint Application



Furnace Case



Leaf Manufacturing Process



Galvanized Steel Sheet



Guillotine Shears



Interior Room Door Profile



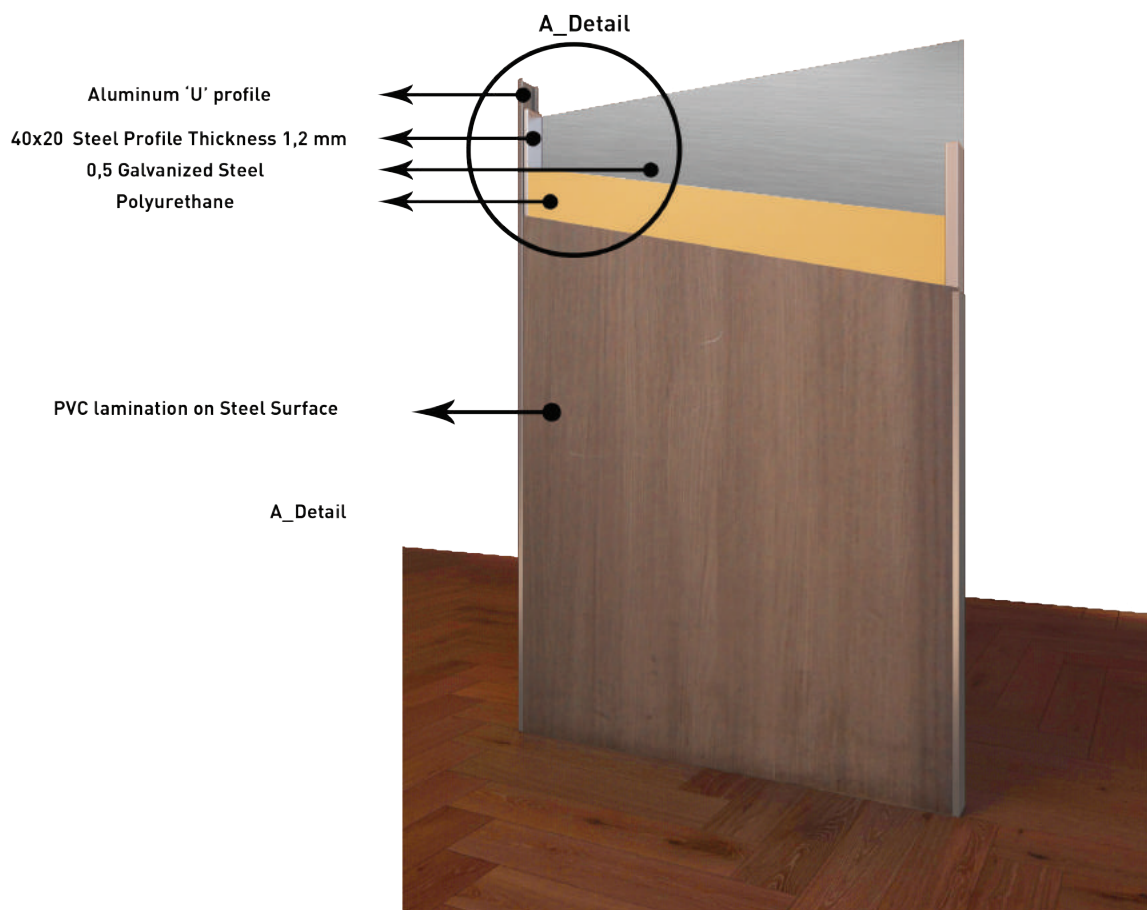
Nortson Lamination line



Durma TP9 07 CNC Punch



Ready Door



Polyurethane Filling Line



Polyurethane Cabinet



Polyurethane Press



Polyurethane Press Detail

Interior Hotel Room Technical Features



Interior Hotel Room Technical Features



DOOR FRAME

- It is produced 1.5mm galvanized steel
- Electrostatic Powder Painted Frame
- Frame can be adjusted to 10 cm - 16 cm wall thickness
- Over 16 cm holds special manufacturing (16 cm-26cm)

OPTIONAL

- Tuana (PVC lamination on steel) Frame or MDF frame coating can be done optional

DOOR LEAF

- It is made from 0,5mm - 1 mm two monolith plates galvanized steel
- Special Silver, Gold or HG PVC lamination on galvanized steel surface
- Inside door leaf is filled by 40 density polyurethane
- Inside door leaf around 1,2mmX20mmx40mm steel profile
- Door leaf thickness 4 cm
- Around door leaf aluminum U profile finish
- 120 minutes resistance to fire
- 50 dB sound isolation

Standart Accessorries as Hotel Room Door

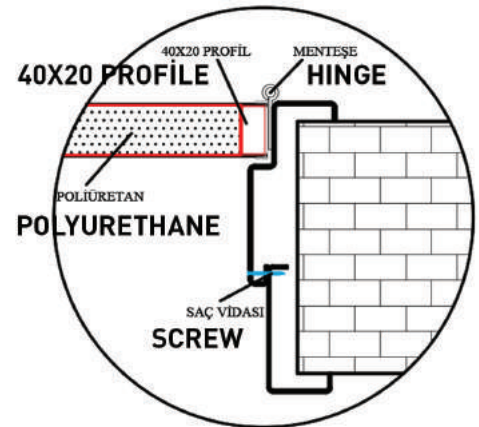
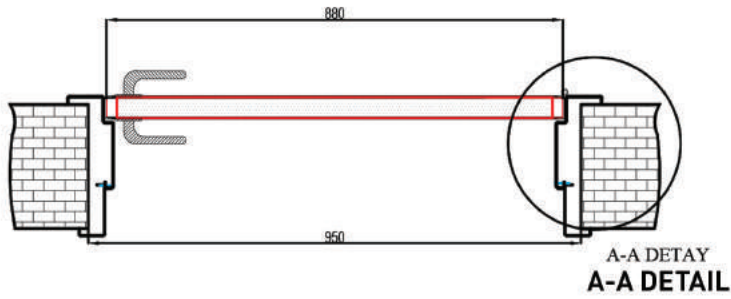
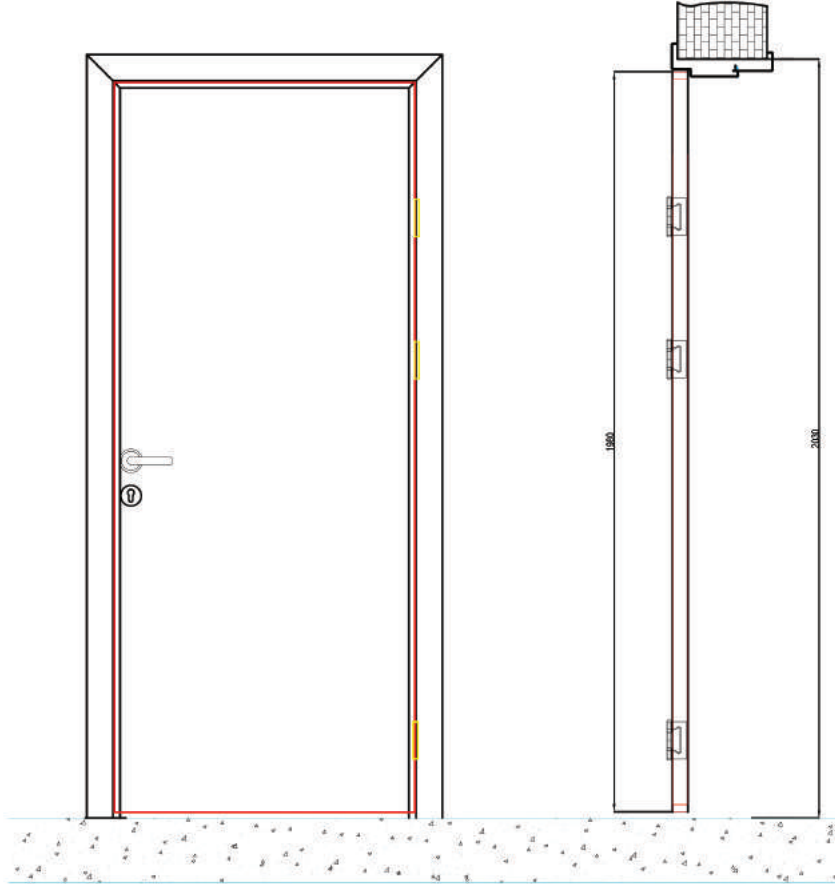


Special Accessorry as Hotel Room Door

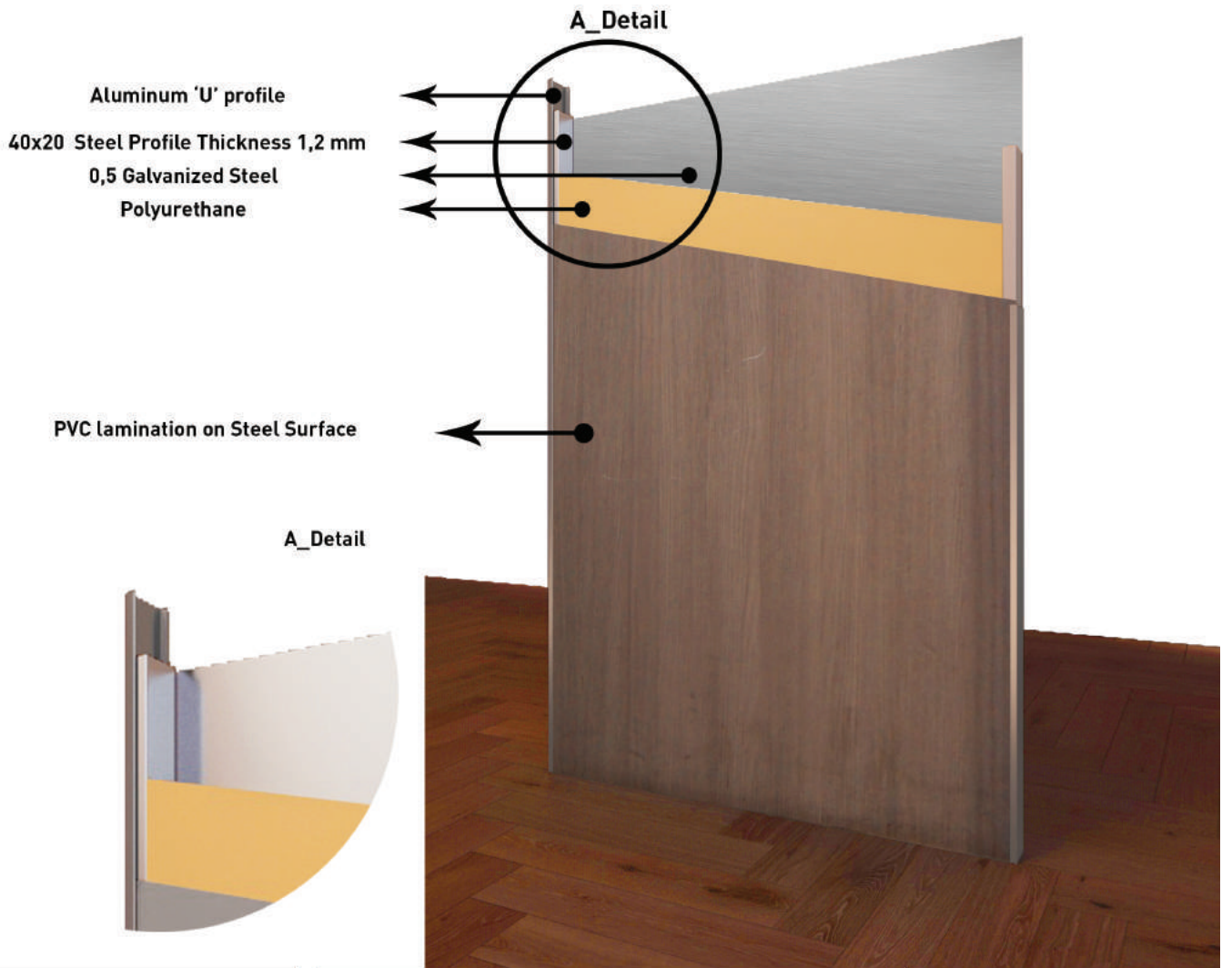


- 4 pieces RFID card (up to 40 card optional)
- 6-12 digit password can be defined
- Smart Touch Screen
- Alarm in case of compulsion and high temperature
- Low battery signal
- Door Thickness 40mm-80mm
- Lost Card Cancellation
- Automatic locking system

Price: 350\$ additional fee per door



Interior Hotel Room Section View





**FALEZ STEEL DOOR ,USE AND
MAINTENANCE MANUAL, WARRANTY**

FALEZ STEEL DOOR USE AND MAINTENANCE MANUAL, WARRANTY

This user manual contains the basic and introductory information about your door and the rules you need to observe during the operation of your door, during the maintenance of your door and how to avoid errors in use and the scope of the warranty.

From the point of view of production processes, we are distinguished from other players in our domain since we use high quality stainless steel bended into a monolithic structure from a single galvanized sheet and finish the fields of the door with aluminium profiles that hide the possible scratches, impurities and screw places, also increasing durability and corrosion resistance.

As we do not employ any welding and hide the screws the risk of corrosion is minimalized. In addition, a natural and quality appearance in terms of aesthetics is obtained. This original Falez Çelikkapı production technique has become a trademark to be found everywhere in Turkey with more than 200 channel dealers. In addition, with more than 30 sales channels in foreign countries, we continue to spreaden our knowhow internationally.

Falez Çelikkapı is applying ISO 2001, 9001 and 10002 quality standards in the management of the factory and its production. All of our products have a TSE Certificate and are guaranteed for 1 year against any production faults.

With Falez Celikkapı you can not have a door and at the same time have security weakness.

WARRANTY CONDITIONS

- 1) The warranty of our product starts immediately after delivery of the product; Your product will be under the great Falez Çelikkapı warranty for 2 years. Falez Steel door is fully and completely insured together with all its elements including frames and accessories.
- 2) In case your door fails during warranty period, the time passed at repair will be added to the warranty period. The maximum repair period for your door is 30 working days. The period will start after the delivery to the service station, and in case there is none any one of the product seller, dealer, agent, representation, importer or producer.
- 3) During the warranty period of your door, in case there is a failure due to either material and manpower or installation errors, labor costs, changed component or under any other name no charges will be required and the repair will be done.
- 4) Of your door:

Provided within the warranty period, if the same failure occurs more than twice within a year or if there are more than 4 failures and the product cannot be made use of, if the repair time has expired and if there is no service station, in turns, the seller, dealer, representer or importer or producer will prepare a report indicating that the repair is not possible and in this case the changement operation will be done without charges.
- 5) The failures that arise due to violation of the points indicated in this usage and maintenance guide and failures due to direct contact with natural conditions (rain, humidity and sun etc), failures resulting from robbery and force usage are outside the scope of our warranty. In addition using our doors in the opposition of their classification for internal environment and external environment usage is also outside the scope of the warranty.

USAGE CONDITIONS AND INSTRUCTIONS

- 1) Collect your door by controlling it after that your installation staff has mounted your door. Your signature on the delivery sheet indicates that you have collected your door without damage and complete.
- 2) The paint, plaster, foam etc. that stick to your door during installation need to be wiped away without drying and scratching.
- 3) Each time you get out of the position or location that you are in you need to close your door completely. Do not leave your door open by putting mops and slippers. Choosing such a behaviour path will cause your door to bang and to make a separation between the case and the wing. This in turn will provide a background for the locks and handles to not fit anymore.
- 4) If there is a wooden section in your door do not expose it to external factors (i.e. rain, humidity and sun). This will cause color changes and eruptive happenings in the wood of your door.
- 5) Certainly do not apply grease to your door barrels and lock pins. This kind of materials result in gathering dust in the lock mechanism and will damage your lock with the accumulation of dust.
- 6) Certainly do not apply grease, machine oil etc material to the hinges.
- 7) Sometimes in the internal handle there may be stiffening with time. This will make harder the closing of your door. In this case you can apply vaseline to the tongue of your handle to achieve healthy operation of your handle.
- 8) Do not use force on your internal handle. This will prevent healthy operation of your handle.

LEANING AND MAINTENANCE AT YOUR DOORS

- 1- Never clean your door with hard and scratched materials (mechanical dust cleaning materials containing wire or plastic brushes, particles, etc.) and bleaching agents (chlorine, salt spirit etc.).
- 2- Metal Accessories: These parts can be cleaned with a clean, slightly damp cloth.
- 3- Wooden Facade: Lightly dry with a little damp cloth.
- 4- Lock and Safety Pins: We would like to emphasize once again that you do not need any cleaning, lubrication and maintenance.
- 5- Binoculars: Dry your lenses with a slightly damp cloth.
- 6- Arm, knock, Name and Door Number Plate: Dry with a damp cloth.
- 7- Rubber Joint: Dry by wiping with a soapy wet cloth before removing it from the wicket. Powder a whole piece of cotton with this cotton and squeeze the whole joint. This prevents the joint from sticking to the door and makes it work more efficiently.

ANTALYA FACTORY

Adres :Organize Sanayi Bölgesi Kepez Odabaşı Köyü Antalya/Türkiye

E mail :info@falezcelikkapi.com / satis@falezcelikkapi.com

Telefon : +90(242) 424 83 27(pbx) Faks : +90(242) 424 83 29

ISTANBUL AREA DIRECTOR

Adres : Gümüşpala Mh. Handan Sk. No: 64/A Avcılar / İstanbul

E-Mail:info@falezcelikkapi.com

Telefon:+90(212) 591 11 42 / Faks:+90(212) 591 11 41