

STEEL DOOR TECHNICAL FEATURES



Airport

Construction

Villa

Hotel

Shopping Mall

Stade Tender



Health

Industrial

Residence

Night Club

Expo

Restaurant

Home



COMPANY INFORMATION

| | |
|---------------|--|
| COMPANY NAME | BAKIRCILAR ÇELİK KAPI ALÜ.MOB.MAD.MER.İNŞ.TİC.ve SAN.LTD.ŞTİ |
| ESTABLISHMENT | 12/08/1999 |
| TEL/FAX | + 90 (242) 424 83 27 |
| WEB SITE | www.falezcelikkapi.com |
| TAX ID/ NO | 1320567825 |
| MERSİS NO | 0132056782500010 |
| ADRESS | Odabaşı Mh.9681 Sk.No:11 Kepez /ANTALYA |
| COMPANY TYPE | LİMİTED ŞİRKET |

ACTIVITY AREAS

STEEL DOORS
FIRE-PROOF DOORS
TECHNICAL DOORS
STEEL INTERIOR DOORS
SHAFT PROOF DOORS

MANAGEMENT

Dursun ÖZDEMİR
Osman ÖZDEMİR
Mehmet ÖZDEMİR

BRANDS

FALEZ ÇELİK KAPI / GRANDDOOR



CERTIFICATES



T.C.
TÜRK PATENT ENSTİTÜSÜ

MARKA YENİLEME BELGESİ

Marka No : 2004 46474 - Ticaret

FALEZ

Marka Sahibi : BAKIRCILAR ÇELİK KAPI ALÜMİNYUM MOBİLYA
MADENCİLİK MERMER İNŞAAT TİCARET VE SANAYİ
LİMİTED ŞİRKETİ
TÜRKİYE CUMHURİYETİ
Döşemealtı Odabaşı Köyü ANTALYA

Emtiası : 06 , 20
İlişiktir.

İş bu Marka ilk defa 31/03/2004 tarihinde tescil edilmiş
olup, 556 Sayılı Markaların Korunması Hakkında Kanun Hükmünde
Kararnamenin 40. Maddesi gereğince 31/03/2014 tarihinden itibaren
ON YIL süreyle yenilenmiştir.

ELİF B. AKIN
Enstitü Başkanı a.
Markalar Dairesi Başkanı
Hüseyin ÖZDEMİR
Şube Müdürü

TÜRK PATENT [●] ENSTİTÜSÜ



T.C.
TÜRK PATENT ENSTİTÜSÜ

MARKA TESCİL BELGESİ

Marka No : 2013 37789 - Ticaret



Marka Sahibi : BAKIRCILAR ÇELİK KAPI ALÜMİNYUM
MOBİLYA MADENCİLİK MERMER İNŞAAT
TİCARET VE SANAYİ LİMİTED ŞİRKETİ
TÜRKİYE CUMHURİYETİ
Döşemealtı Odabaşı Köyü ANTALYA

Emtiası : 06
İlişiktir.

Markaların Korunması Hakkında 556 Sayılı Kanun Hükmünde
Kararnameye göre 24/04/2013 tarihinden itibaren ON YIL müddetle
04/06/2014 tarihinde tescil edilmiştir.


Elif B. AKIN
Enstitü Başkanı a.
Markalar Dairesi Başkanı



TÜRK PATENT [●] ENSTİTÜSÜ



| | |
|---|--|
| BELGE NUMARASI REFERENCE NUMBER OF LICENCE | 029607-TSE-01/01 |
| BELGENİN İLK VERİLİŞ TARİHİ DATE OF FIRST ISSUE OF LICENCE | 31.07.2015 |
| BELGENİN SON GEÇERLİLİK TARİHİ LICENCE VALID UNTIL | 31.07.2021 |
| BELGE SAHİBİ KURULUŞUN ADI NAME OF THE LICENCE HOLDER | BAKIRCILAR ÇELİK KAPI ALÜMİNYUM MOBİLYA MADENCİLİK, MERMER İNŞAAT TİCARET VE SANAYİ LTD.ŞTİ. |
| BELGE SAHİBİ KURULUŞUN ADRESİ ADDRESS OF THE LICENCE HOLDER | ODABAŞI MAHALLESİ 9681 SOKAK NO:11 KEPEZ ANTALYA/TÜRKİYE |
| ÜRETİM YERİ ADI NAME OF THE MANUFACTURING PLACE | BAKIRCILAR ÇELİK KAPI ALÜMİNYUM MOBİLYA MADENCİLİK MERMER İNŞAAT TİC. VE SAN. LTD.ŞTİ. |
| ÜRETİM YERİ ADRESİ ADDRESS OF THE MANUFACTURING PLACE | ODABAŞI MAHALLESİ 9681 SOKAK NO:11 KEPEZ ANTALYA / TÜRKİYE |
| İPTAL EDİLEN BELGE NUMARASI (Varsa) INDICATION OF SUPERSEDED LICENCE (if any) | 14.0.30.4.07.00/TSE-30886 |
| TESCİLLİ TİCARİ MARKASI REGISTERED TRADE MARK | FALEZ |
| İLGİLİ TÜRK STANDARDI RELATED TURKISH STANDARD | TS 12555 / 14.06.2012 |
| BELGE KAPSAMI SCOPE OF LICENCE | -Tamamı Çelik (Sınıf A), Tek Kanatlı, Lambalı, Statik Yükleme Deneyi İçin Sınıf 1, Dinamik Yükleme Deneyi İçin Sınıf 1, Kilit Mekanizmasının El ile Müdahaleye Karşı Dayanıklılık Deneyi İçin Sınıf 1 Hırsız Dirençli Çelik Kapi |

e-imza ile signed

22.10.2020

Belgelendirme Merkezi Başkanı Adına
HASAN DEMİRTAŞ

ANTALYA BELGELENDİRME MÜDÜRÜ

*Bu belge, belgelendirilen ürünün, üretim yerinin Enstitümüzün belirlediği şartları karşıladığını da gösterir.
*Bu belge, hiç bir suretle tahrif edilemez, kısımları veya okunmasını zorlaştıracak şekilde çoğaltılamaz, kısımları ve silinmesi yasaktır.
*TSE ANTALYA BELGELENDİRME MÜDÜRLÜĞÜ - Adres: Gençlik Mahallesi Cad. Falez Apt. No:58 ANTALYA - Telefon: 0242 345 66 03 / 334 01 17 Faks: 0242 345 50 06
*TSE BELGELENDİRME MERKEZİ BAŞKANLIĞI - Adres: Necatibey Cad. No:112 06100 Bakanlıklar/ANKARA - Telefon: 0 312 415 54 51 / 415 54 27 Faks: 0 312 415 55 17 E-posta: bmb@tse.org.tr - web: www.tse.org.tr

<https://evrakkontrol.tse.org.tr/BelgeDogrulama.aspx?pr=4d5515w> adresinden belgenin doğruluğunu ve geçerliliğini sorgulayınız.



1 / 1

TÜRK STANDARDLARI ENSTİTÜSÜ



HİZMET YETERLİLİK BELGESİ

Belge No :07-HYB-338
İlk Veriliş Tarihi :2.10.2005
Son Geçerlilik Tarihi :3.10.2021
Firmanın Adı :BAKIRCILAR ÇELİK KAPI ALÜMİNYUM MOBİLYA MADENCİLİK MERMER İNŞAAT TİC. VE SAN. LTD.ŞTİ.
Firmanın Adresi :ODABAŞI MAHALLESİ 9681 SOKAK NO:11 KEPEZ ANTALYA/TÜRKİYE
Hizmet Yeri Adresi :DÖŞEMEALTI-ODABAŞI KÖYÜ ANTALYA/TÜRKİYE
Sicil No :41796

Verilen Hizmetin Kapsamı

1. TS 12558 (09.01.2017) YETKİLİ SERVİSLER – KAPI PENCERE VE BARIYER SİSTEMLERİ – KURALLAR
STANDARDINA UYGUN HİZMET VEREN İŞ YERİ

* BAKIRCILAR ÇELİK KAPI ALÜMİNYUM MOBİLYA MADENCİLİK MERMER İNŞAAT TİC. VE SAN. LTD.ŞTİ. YETKİLİ
SERVİSİ (729868)
(FALEZ) MARKALI



Türk Standardları Enstitüsü Hizmet Belgelendirme Yönergesine göre yapılan inceleme neticesinde;
firma işyerinin, kapsamında belirtilen hizmetler için yeterli olduğu tespit edilerek bu belge verilmiştir.

e-imza/e-signed

23.10.2020

NECİP FAZİL ÖGÜT

ANTALYA BELGELENDİRME MÜDÜRÜ V.



Gençlik Mah. Işıklar Cad. Falez Apt. No: 59 ANTALYA Telefon: 0242-346 65 03 / 33 01 17 Faks: 0242-248 60 06

Bu belge hiçbir suretle tahrif edilemez, kısmen veya okunmasını zorlaştıracak şekilde çoğaltılamaz, kopya ve silinti yapılamaz. Sayfa : 1 / 1

<https://evrakkontrol.tse.org.tr/BelgeIzgulama.aspx?p=sjvqliv5> adresinden belgenin doğruluğuna ve geçerliliğini sorgulayınız.

Firmaya ait diğer güncel bilgilerini <https://basvuruportal.tse.org.tr/GenelFirmaArama.aspx> adresinden sorgulayabilirsiniz.

Добровольная
РС
сертификация

No POCC TR. AГ35.H03374

Срок действия с 31.05.2017

по 30.05.2020

No 0065042

ОРГАН ПО СЕРТИФИКАЦИИ продукции Общество с ограниченной ответственностью "Центр Сертификации "СертПромТест". Место нахождения: 117292, Российская Федерация, город Москва, улица Профсоюзная, дом 26/44, Помещение II, комната 1. Фактический адрес: 115114, Российская Федерация, город Москва, улица Ленинковская, дом 10, строение 2. Телефон: +74993462085, факс: +74993462085. Адрес электронной почты: info@sertpromtest.ru. Аттестат аккредитации № РОСС RU.0001.11АГ35

ПРОДУКЦИЯ Двери входная стальная торговых марок FALEZ CELIK KAPI, GRANDDOOR, TRIGARD-3GUARD
Серийный выпуск

КОД ОК
034-2014 (КПЕС 2008)
25.12.10.000

СООТВЕТСТВУЕТ ТРЕБОВАНИЯМ НОРМАТИВНЫХ ДОКУМЕНТОВ
ГОСТ 31173-2003

| |
|---------------|
| код ТН ВЭД |
| 7308 30 000 0 |

ИЗГОТОВИТЕЛЬ "BAKIRCILAR CELIK KAPI ALUMINYUM MOBILYA MADENCILIK MERMER
INSAAT TICARET VE SANAYI LIMITED SIRKETI."
 Адрес: ORGANIZE SANAYI YOLU, ODABASI KOYU, 9681 SOK. NO:11 DOSEMEALTI / ANTALYA,
 ТУРЦИЯ

СЕРТИФИКАТ ВЪДАН "BAKIRCILAR CELIK KAPI ALUMINYUM MOBILYA MADENCILIK
MERMER INSAAT TICARET VE SANAYI LIMITED SIRKETI."
Адрес: ORGANIZE SANAYI YOLU, ODABASI KOYU, 9681 SOK. NO:11 DOSEMEALTI / ANTALYA, ТУРЦИЯ
Телефон: +90 242 2428327, Факс: +90 242 4242329

НА ОСНОВАНИИ протокола испытаний № 504-05/10-СТ от 30.05.2017 года, выданного испытательной лабораторией «Серт-Тест» Общества с ограниченной ответственностью «Серт и Ко», регистрационный № РОСС RU.04ИДЮ0.002.

ДОПОЛНИТЕЛЬНАЯ ИНФОРМАЦИЯ Схема сертификации: 3.



Руководитель органа

Эксперт

Сертификат не применяется при обязательной сертификации

Я.А. Бородин

интервалы, Фамилия

Н.А. Пенский

ISSN 0013-788X

PRÜFBESCHEINIGUNG

Auftrags-Nr.: 2527/2011/B - BF 16.11.2012
Contract No. SCJ/MAN

Auftraggeber: BAKIRCILAR ÇELİK KAPI AL.MOB.MAD.MER.İNŞ.SAN.LTD.ŞTİ.
Customer Döşemealtı Odabaşı köyü
TR-Antalya

Auftragsgegenstand: Prüfung der einbruchhemmenden Tür Typ Europa, 1-flügelig, mit
Subject Stahlfassungscharge gemäß ÖNORM EN 1627:2011 sowie
DIN EN 1627 Widerstandsklasse RC3 und ÖNORM B 5338:2011
Widerstandsklasse 3

Ergebnis: Bezugnehmend auf den Prüfbericht 2527/2011 bestätigt die Holz-
Result forschung Austria, dass die einbruchhemmende Tür Typ Europa,
1-flügelig, mit Stahlfassungscharge, nicht zur Angriffsseite
öffnend, die Anforderungen der ÖNORM EN 1627 sowie DIN
EN 1627 in Widerstandsklasse RC3 erfüllt und gemäß ÖNORM
B 5338 Tabelle 4 in Widerstandsklasse 3 (WK3) eingestuft wird.

Eine Bezeichnung des Produktes als „ÖNORM B 5338 geprüft“ ist erst nach der Führung
einer schriftlichen Eigenüberwachung, Durchführung einer positiven Fremdüberwachung,
Abschluss eines Überwachungsvertrages mit einer akkreditierten Prüfstelle, einer erfolgten
Registrierung am Österreichischen Normungsinstitut sowie der Kennzeichnung des Produk-
tes zulässig (siehe ÖNORM B 5338 Abschnitt 9).

Eine Bezeichnung des Produktes als „DIN geprüft“ ist erst nach Erfüllen des
Zertifizierungsprogramms „Einbruchschutz“ von DIN Certco zulässig (siehe DIN EN 1627
nationaler Anhang).

Geltungsdauer: --
Period of validity


DI Martin Wieser
Zeichnungsberechtigter

HOLZFORSCHUNG AUSTRIA




DI (FH) Jens Schöne
Bearbeiter

Akkreditiert als Prüf- und Überwachungsstelle durch das BMWFJ und durch das OIB mit Bescheid
OIB-190-004/98-008

Forschungsinstitut und akkreditierte Prüf- und Überwachungsstelle der Österreichischen Gesellschaft für Holzforschung
HOLZFORSCHUNG AUSTRIA, A-1030 Wien, Franz Grill-Straße 7
ZVR 850936522
Tel +43-1-798 26 23-0, Fax +43-1-798 26 23-50, E-Mail hfa@holzforschung.at, Homepage www.holzforschung.at

**Standards Organisation of Nigeria Conformity Assessment Programme
Product Certificate (Registered)**

This document is not and does not substitute in any respect
the SONCAP Certificate required for Customs Declaration

PC(R) No.: R-2004/01309/0
Issuance Date: 22.04.2020
Expiry Date of Certificate: 22.04.2021
Page: 1 / 2 Version: 0

Beneficiary: BAKIRCILAR CELIK KAP ALM. MOB. TIC.
TIC. VE SAN. LTD. STI.
Address: ODABASI MAHALLESİ 9681 SOK. NO:11
KEPEZ

Antalya - Turkey
Phone No.: 902424248327
E-mail : info@falezcelikkapi.com
Fax No.: 902424248329

Importer's Details

TIN No:

RC/BN No:

| Item No. | HS Code | Product Description | Country of Origin | Standard Reference |
|----------|---------|--|-------------------|--------------------|
| 1 | 730830 | GALVANIZED AND NON-GALVANIZED IRON&STEEL PRODUCTS GRAND DOOR, STEEL LAMINATED ENTRANCE DOORS AND WOODEN SURFACE STEEL DOORS AND GLASS TOPPED STEEL DOORS GRAND DOOR, FALEZ | Turkey | EN 1627:2011 |

Remarks: THE PRODUCTS ARE SUPPORTED WITH NON-SGS TEST REPORT





SERTİFİKA

**BAKIRCILAR ÇELİK KAPI ALÜ. MOB.
MAD.MER. İNŞ. TİC VE SAN. LTD.ŞTİ.**

ODABAŞI MAH.9681 SK. NO:11 KEPEZ ANTALYA

ISO 10002:2018

ÇELİK KAPI İMALATI VE SATIŞI

Bu belge ile sertifika sahibinin yukarıda belirtilen adreste lisans sözleşmesi koşullarına ve gerekliliklerine uygun olarak TRB Belgelendirme Kuruluşu tarafından değerlendirildiği ve ilgili şirketin uyguladığı yukarıda adı geçen yönetim sistemi şartlarının sağlandığı tescil edilmiştir. Ayrıca bu sertifika, kuruluş'un TRB Belgelendirme'nin kurallarına uyduğu ve "www.trb.com.de" sertifika sorgulama kısmında aktif görüldüğü sürece geçerlidir.

Sertifika No : DE-CS-1165
Tescil Tarihi : 29.08.2019
Geçerlilik Tarihi : 28.08.2021
Sertifika Dönemi : 3 Yıl(2.Yıl)
Baskı No : 01




Genel Müdür

Pfannestiel 17, 88677 Markdorf-Deutschland
Telefon: 0049-7544-9870020 Fax: 0049-7544-72190 web: www.trb.com.de E-mail: info@trb.com.de



**TEKNİK KONTROL
VE BELGELENDİRME LTD. ŞTİ.**

**BAKIRCILAR ÇELİK KAPI ALÜ. MOB. MAD. MER.
İNŞ. TİC. VE SAN. LTD. ŞTİ.**

ODABAŞI MH. 9681 SK. N:11 KEPEZ /ANTALYA

Yukarıda adı geçen kuruluşun, KBM Belgelendirme Prosedürüne göre Standardın şartlarını aşağıdaki kapsamda karşıladığı kanıtlanmıştır.

Kapsam
ÇELİK KAPI İMALATI VE SATIŞI

ISO 9001:2015

| | | |
|-----------------------------|---------------|------------|
| Sertifika No | Tescil Tarihi | 27/08/2019 |
| Yeniden Basım T. 07/09/2020 | Bitiş Tarihi | 26/08/2021 |
| Geçerlilik Periyodu 3 Yıl | | |



TÜRKAK BDS NO
YS-3FE8-830D

Handwritten signature



Kalite Yönetim Sistemi
TS EN ISO 9001:2015
AB-0072-YS

KBM Teknik Kontrol ve Belgelendirme Ltd. Şti.
Talatpaşa Mah. Pazar Yolu Cad. Sedai Plaza No:2 K:2 D:27 Pk: 34513 Esenyurt-İstanbul / TÜRKİYE
Bu sertifika KBM sözleşme şartlarına uyulduğu sürece sertifika numarası ile güncelliği web adresinden takip edilebilir.
Tel: +90 212 853 83 43 (Pbx) Faks: +90 212 853 65 38 info@kbm.com.tr - www.kbm.com.tr

ISO 9001:2015



EFFECTIS ERA AVRASYA TEST VE BELGELENDİRME A.Ş.
Dilovası OSB Mahallesi Fırat Caddesi No: 18
Dilovası KOCAELİ/TÜRKİYE
www.effectis.com

TEST CERTIFICATE

Certificate Nr: EEA - 2000 - 0156

The related resistance to fire test was carried out at **Efectis Era Avrasya Test Laboratory** on **10.11.2020** in accordance with **EN 1634-1:2014+A1:2018** standard for the product as described below:

"BKRCCLKPOLY01"

SINGLE LEAF STEEL FIRE DOOR

Single action door

| FIRE RESISTANCE CLASSIFICATION | |
|---------------------------------------|---|
| Direction: Opening away from the fire | E60, EI ₂ 45, EI ₁ 20 |

Placed on the market by

BAKIRCILAR ÇELİK KAPI ALUM. MOB. MER. MAD. İNŞ. SAN. VE TİC. LTD. ŞTİ.
Odabaşı Mah. 9681. Sk. No:11 Kepez, ANTALYA/TURKEY

And Produced in the Factory

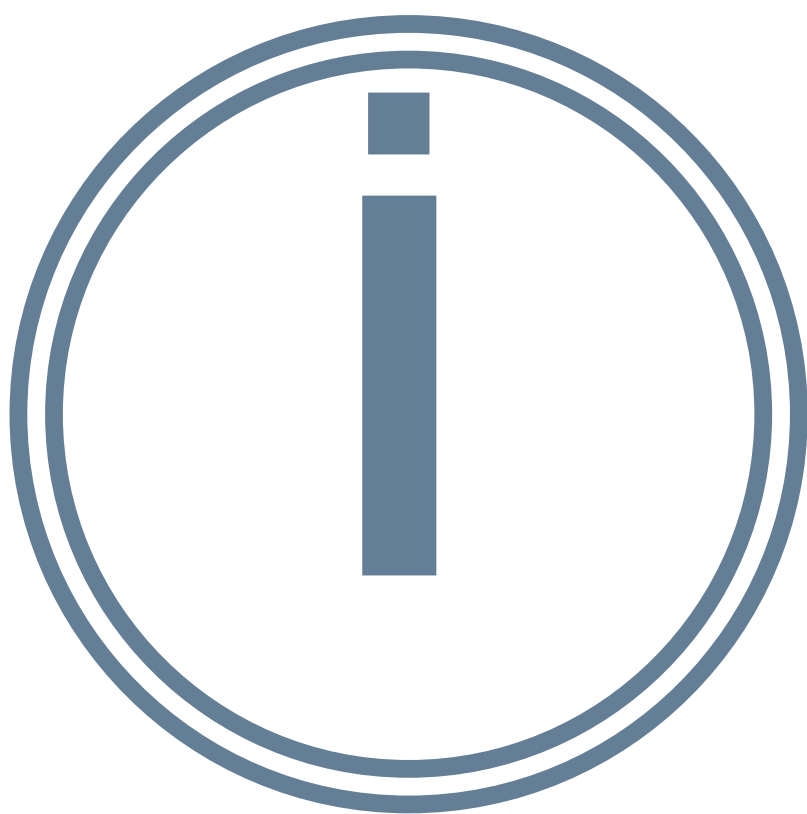
BAKIRCILAR ÇELİK KAPI ALUM. MOB. MER. MAD. İNŞ. SAN. VE TİC. LTD. ŞTİ.
Odabaşı Mah. 9681. Sk. No:11 Kepez, ANTALYA/TURKEY

This test certificate is a declaration of the test results and does not represent any type approval or certification of the product. All details related to product specifications and field of application are described in the report **EEA - 20 - 189**.

This certificate is initially valid until **02nd December 2021** providing that no significant modifications are made in technical specification of the specimen and related test and classification standards.

Ali BAYRAKTAR
Laboratory Manager
02.12.2020





General Information

Advantages of Rigid Polyurethane Foam Filler in the Door:

- 1) Polyurethane has a smooth foam structure, 90-95% of the cells in the structure are closed. This means that polyurethane have perfect heat retention, making them the best insulators .around the world. It has the lowest coefficient of thermal conductivity. ($\lambda = 0.0023 \text{ Watt/ Km.}$). Polyurethanes also provide sound insulation up to 50 decibels.
- 2) Polyurethanes have good adhesion properties. They adhere to almost any surface applied to. Polyurethanes have high dimensional stability. They show no expansion between -30 and +80 ° C and they don't leave off the surface they bond.
- 3) Polyurethanes are long-lasting insulation material. Their conductivity values reach up to $\lambda = 0.0025-0.0027 \text{ Watt/Km.}$
- 4) Polyurethanes don't produce bacteria, don't decay, are odorless, hygienic and contemporary technological products. In this sense, these products are environmentally friendly products. For this reason, they are being preferably used in automobile industry, transport, refrigeration, insulation, furniture, electronics, industrial parts manufacturing, shoe soles, and the health industry (biocompatible).

C-Surface coatings and protections;

We are coating special lamination on steel and we are able gain a wooden aspect without using wood, etc. in many of our lines (Hg, Silver, Classic and Monoblock series) they are laminated with special pvc coating for giving a wooden appearance in special lamination line. Coating gains a very high adherence, retention with special lamination, available only in FalezÇelikKapı by using NordsonPolyurethane system, and provides an extrastrength against surface scratches.

Also,it is the only product, without using wood, providing a wood appearance, that can be used for many years in areas exposed to outside weather conditions. The use of the same technique in Tuana series, especially in door frames, shows our differences in interior and exterior, in terms of coherence between the frame and door leaf.

Advantages of Nordson Polyurethane Lamination over Other Coatings and Paint Applications

- 1) Its difference with MDF and wood applications, which have a porous structure, since the lamination material coated is the steel,it doesn't get wet and doesn't leave off the coating from the surface.
- 2) Since the coatings on MDF and similar materials are of glue which reacts with heat, they will react again with the heat changes. While distortion, blistering occurs, as the reaction and incineration in Nordson Polyurethane lamination is finished, no problem occurs in temperature changes. For this reason, this technique is preferred electrical appliances, external aluminum siding, PVC joinery etc. industries.

D-We use anodized aluminium profiles completely all around the shutter;

The aluminum profiles rotating around the door leaf are our own design, those profiles ensure an aesthetically pleasing appearance, in which the rivets or screws are hidden, where standards remain unchanged.

Advantages over other door applications using strips of stainless or static painted material:

- 1) As stainless or static coated over steel materials are taken as a plate, cut and bent in metal processing machines, deflections in view and standard deviations occur. In our aluminum extrusion profile, an infinite number of same standard material and a superior appearance is obtained.
- 2) In aluminum extrusion profile, by hiding screws and rivets, an aesthetic appearance is obtained. In other applications, the screws or rivets of the plates are fixed from outside and stay visible at all times. During the application, deflection and collapses also occur.
- 3) In aluminium profiles, by creating gasket slots and containing seals and couplings in the slots, the gasket can be fixed better. In other applications, fixing can be applied only on the head gasket. This creates breakaway risk in time



OUR DOOR PRODUCTION TECHNIQUE:

- We make our doors in monobloc shape not pieces or steel profiles, but as massive, by bending and stranding the whole steel plate in high tonnage (750-900 tons) presses. As an example, we ensure an integrity like a door in the automotive industry, metal bumper, steel pots etc. We are reinforcing the locks and hinges with 2-3 mm thick reinforcement wefts. In steel construction, we aren't gathering various steel pieces with welding and spot welding, but combined with high tonnage presses and special bending machines, crushing corners of 68-90 mm thick, as a door leaf in order to provide high warping safety and robustness.
- In "Furnished Quartz Series" and "Glass Series" products, main door leaf is of the above specifications, basically alike the Monoblock Series, and then the desired furniture is added onto the door. By completing this furniture, with special anodized aluminum, we are giving an aesthetic and durable look.
- Our door frames are 2 mm thick and adjustable frame. As with all our production, dimensioned in cnc machines, it is installed after the necessary holes are opened. In our door frames, 4 types of manufacture are available.

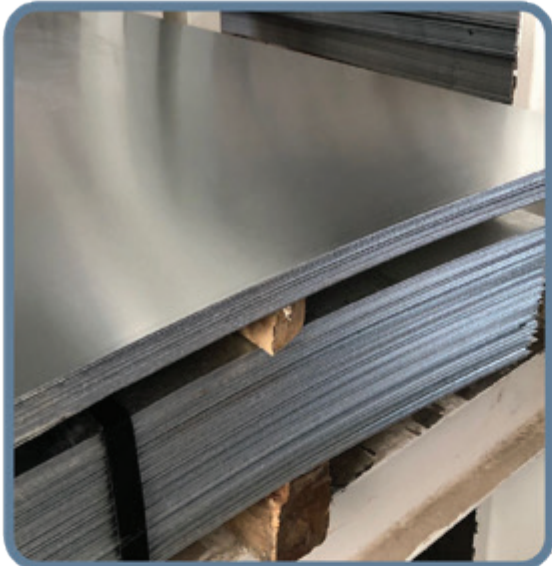
- a) Standard static coating application,
- b) Tuana series, the front view is of the same feature with the door, laminated and disassembly application.
- c) Wooden door frame application on static coating frame,
- d) Coating the inner part of Quartz series door frame with decorative aluminum frame

The accessories completing the door like lock, lock equivalent, strike plate, adjustable pawl, the hard lock pins etc are carefully selected and implemented. Especially the strike plate, adjustable pawl and cover that have an aesthetic appearance provide a great convenience in use and assembly.

Except our "Monoblock Series", internal and external door handles are all stainless. The door armor is covered with inox steel.

Casing Manufacturing Process





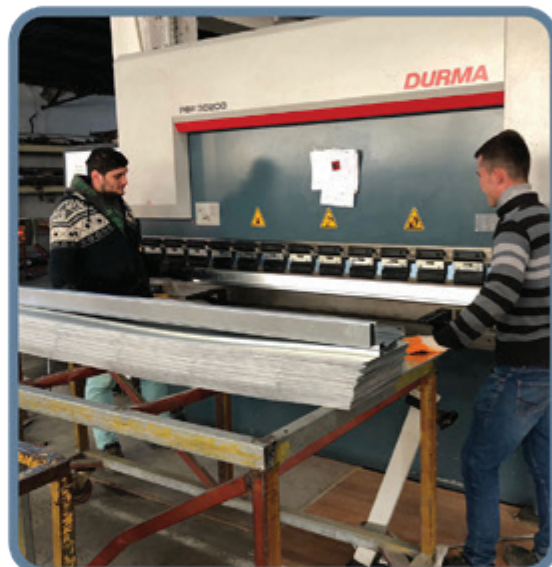
1 - 2 mm Galvanized Steel Sheet



Guillotine Shears



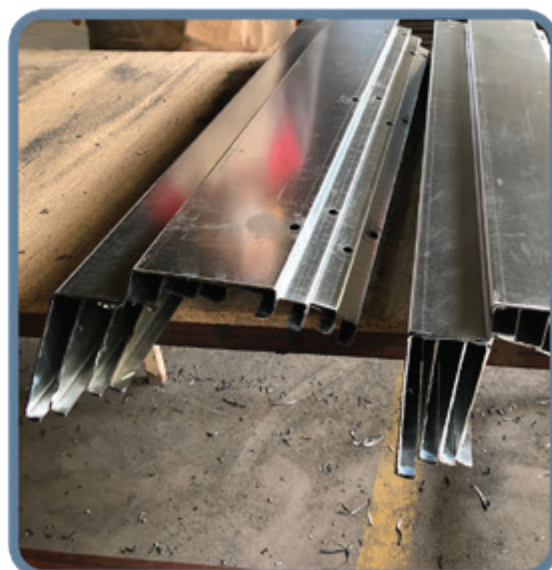
Durma TP9 07 Serie Leaf CNC Punch



CNC Apkant 200 Ton



Corner 45° Cutting



Frame Detail



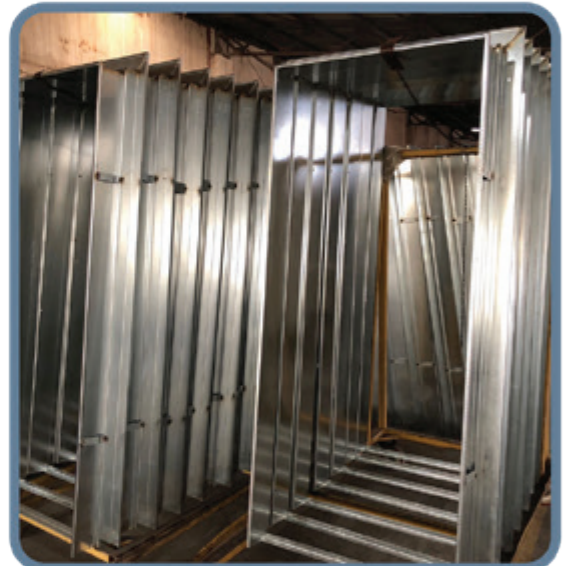
Corner 45° Argon welding Detail



Corner 45° Welding



Steel Re-enforcement



United Ready Cases



Electrostatic Powder Paint Application



Furnace Case

Leaf Manufacturing Process



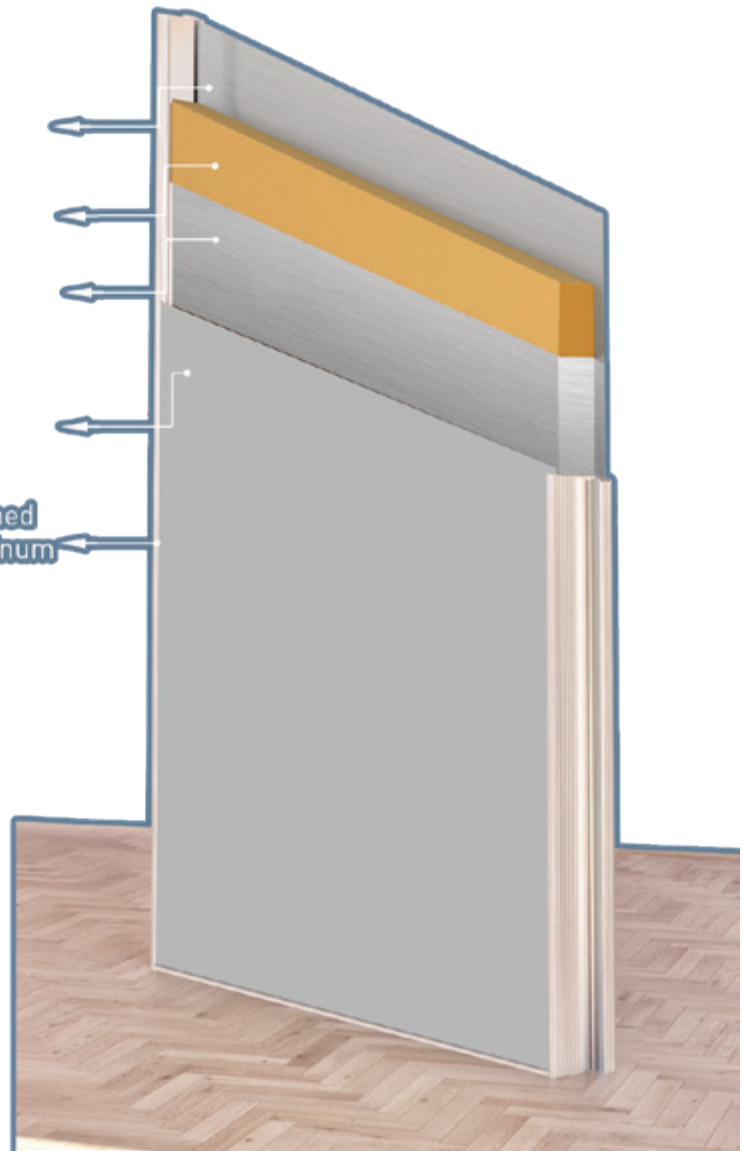
1,2mm Galvanized Steel

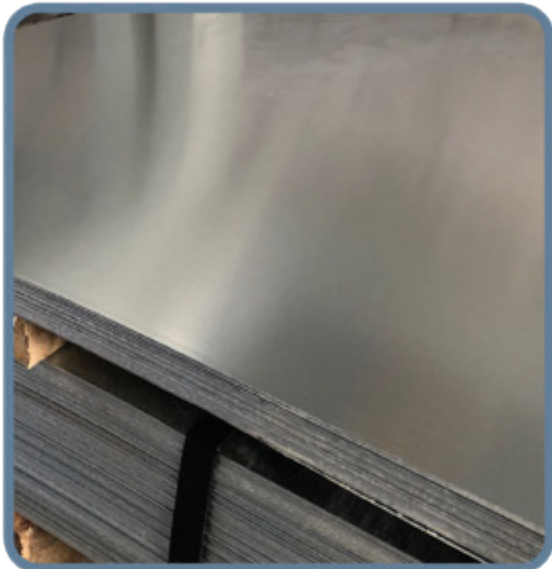
42-Density Polyurethane

1,2mm Galvanized Steel

Decorative Surface
(Wood or Glass)

Around door leaf is designed
by special anodized aluminum





Galvanized Steel Sheet



Guillotine Shears



Nortson Lamination Line



Duruma CNC Punch



900 Ton Molding Press



Monoblock Edge Clamping Press 300 Ton

**Polyurethane
Filling Line**





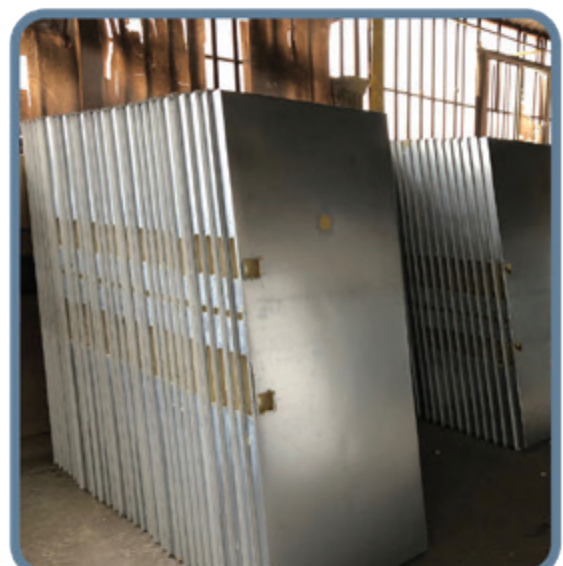
Polyurethane Cabinet



Polyurethane Press



Polyurethane Press Detail



Polyurethane Stock Area



Surface Preparation



Transaction Detail



Stock Area



PVC Foil



Vacuum Mebrane Press



Transaction Detail



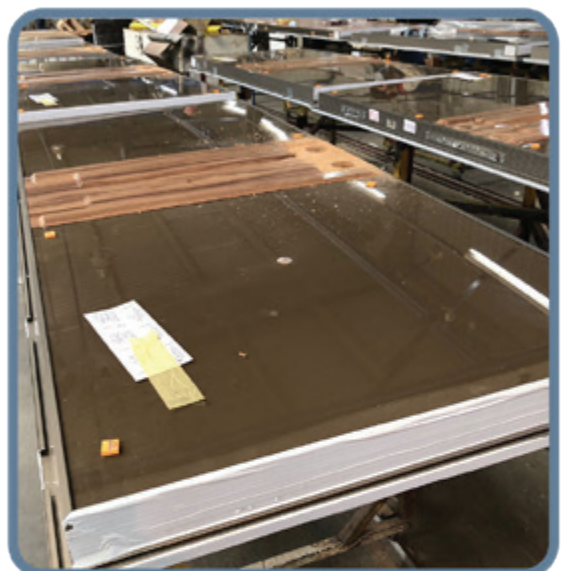
Post processing



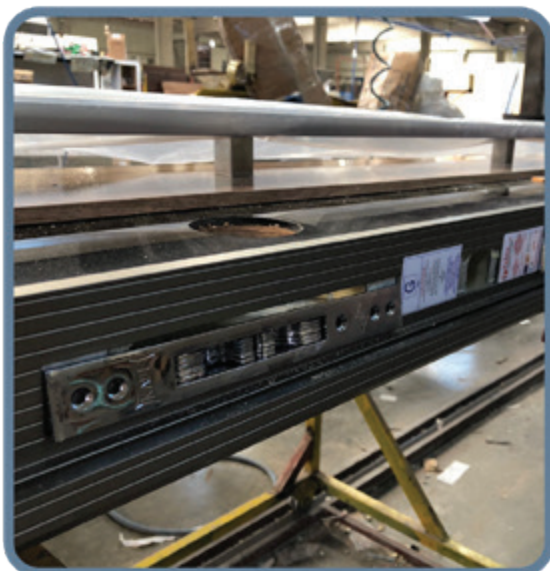
Accessory Line



Accessories line



Surface-Mounting Made Leaf



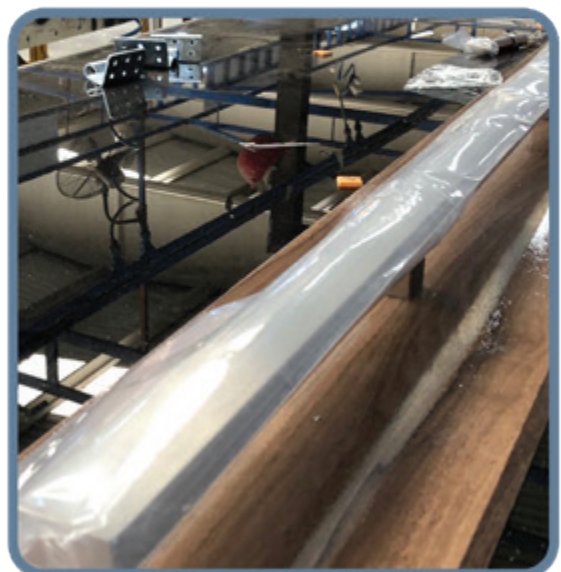
Lock Montage



Hinge Montage



Accessories Montage



Handle Montage



Packaging and Quality Control



Quality Control and Packaging Area



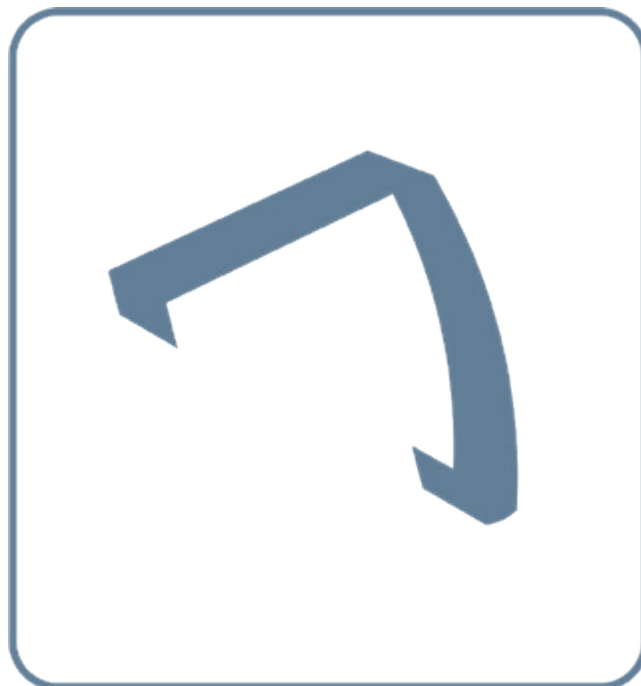
Door Frame Control



packaging Line



Stock Area



Tuana Dismantle System



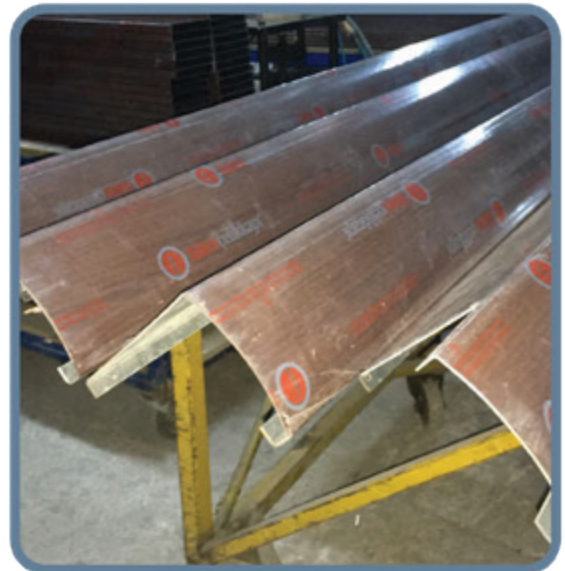
Machined Length



Eccentric Press



Rayforming Machine



Finished Product



Usage and Warranty Policy

FALEZ STEEL DOOR USE AND MAINTENANCE MANUAL, WARRANTY

This user manual contains the basic and introductory information about your door and the rules you need to observe during the operation of your door, during the maintenance of your door and how to avoid errors in use and the scope of the warranty.

From the point of view of production processes, we are distinguished from other players in our domain since we use high quality stainless steel bended into a monolithic structure from a single galvanized sheet and finish the fields of the door with aluminium profiles that hide the possible scratches, impurities and screw places, also increasing durability and corrosion resistance.

As we do not employ any welding and hide the screws the risk of corrosion is minimized. In addition, a natural and quality appearance in terms of aesthetics is obtained. This original Falez Çelikkapı production technique has become a trademark to be found everywhere in Turkey with more than 200 channel dealers. In addition, with more than 30 sales channels in foreign countries, we continue to spreaden our knowhow internationally.

Falez Çelikkapı is applying ISO 2001, 9001 and 10002 quality standards in the management of the factory and its production. All of our products have a TSE Certificate and are guaranteed for 1 year against any production faults.

With Falez Celikkapı you can not have a door and at the same time have security weakness.

WARRANTY CONDITIONS

- 1) The warranty of our product starts immediately after delivery of the product; Your product will be under the great Falez Çelikkpı warranty for 2 years. Falez Steel door is fully and completely insured together with all its elements including frames and accessories.
- 2) In case your door fails during warranty period, the time passed at repair will be added to the warranty period. The maximum repair period for your door is 30 working days. The period will start after the delivery to the service station, and in case there is none any one of the product seller, dealer, agent, representation, importer or producer.
- 3) During the warranty period of your door, in case there is a failure due to either material and manpower or installation errors, labor costs, changed component or under any other name no charges will be required and the repair will be done.
- 4) Of your door:

Provided within the warranty period, if the same failure occurs more than twice within a year or if there are more than 4 failures and the product cannot be made use of, if the repair time has expired and if there is no service station, in turns, the seller, dealer, representer or importer or producer will prepare a report indicating that the repair is not possible and in this case the changement operation will be done without charges.
- 5) The failures that arise due to violation of the points indicated in this usage and maintenance guide and failures due to direct contact with natural conditions (rain, humidity and sun etc), failures resulting from robbery and force usage are outside the scope of our warranty. In addition using our doors in the opposition of their classification for internal environment and external environment usage is also outside the scope of the warranty.

USAGE CONDITIONS AND INSTRUCTIONS

- 1) Collect your door by controlling it after that your installation staff has mounted your door. Your signature on the delivery sheet indicates that you have collected your door without damage and complete.
- 2) The paint, plaster, foam etc. that stick to your door during installation need to be wiped away without drying and scratching.
- 3) Each time you get out of the position or location that you are in you need to close your door completely. Do not leave your door open by putting mops and slippers. Chosing such a behaviour path wil cause your door to bang and to make a separation between the case and the wing. This in turn will provide a background for the locks and handles to not fit anymore.
- 4) If there is a wooden section in your door do not expose it to external factors (i.e. rain, humidity and sun). This will cause color changes and eruptive happenings in the wood of your door.
- 5) Certainly do not apply grease to your door barrels and lock pims.
This kind of materials result in gathering dust in the lock mechanism and will damage your lock with the accumulation of dust.
- 6) Certainly do not apply grease, machine oil etc material to the hinges.

- 7) Sometimes in the internal handle there may be stiffening with time. This will make harder the closing of your door. In this case you can apply vaseline to the tongue of your handle to achieve healthy operation of your handle.
- 8) Do not use force on your internal handle. This will prevent healthy operation of your handle.

CLEANING AND MAINTENANCE AT YOUR DOORS

- 1- Never clean your door with hard and scratched materials (mechanical dust cleaning materials containing wire or plastic brushes, particles, etc.) and bleaching agents (chlorine, salt spirit etc.).
- 2- Metal Accessories: These parts can be cleaned with a clean, slightly damp cloth.
- 3- Wooden Facade: Lightly dry with a little damp cloth.
- 4- Lock and Safety Pins: We would like to emphasize once again that you do not need any cleaning, lubrication and maintenance.
- 5- Binoculars: Dry your lenses with a slightly damp cloth.
- 6- Arm, knock, Name and Door Number Plate: Dry with a damp cloth.
- 7- Rubber Joint: Dry by wiping with a soapy wet cloth before removing it from the wicket. Powder a whole piece of cotton with this cotton and squeeze the whole joint. This prevents the joint from sticking to the door and makes it work more efficiently.



ANTALYA FACTORY

Adres : Odabaşı Mh.9681 Sk.No11 Kepez / ANTALYA
E mail : info@falezcelikkapi.com / satis@falezcelikkapi.com

Telefon : + 90 (242) 424 83 27 (pbx) **Faks** : +90 (242) 424 83 29

www.falezcelikkapi.com

